

ANNULAR CUTTER SELECTION

Core Cutter & Drilling Applications

R = Recommended G = Good P = Possible

Annular Core Cutter Category			M2 Al	TCT	CTCT	Twist Drill	Mini Cutters	TCT Rail
	Steel	<500N	R	R	R	R	R	G
		<7500N	R	R	R	R	R	G
		<900N	R	R	R	R	R	G
		<1200N	P	R	R	P	P	G
		<1400N		R	R			G
		<1800N		P	R			P
	Stainless Steel	<900N	P	R	R	P	P	P
	Aluminium	<10%Si	G	R	G	G	G	P
		>10%Si	P	R	G	P	P	P
	Copper	<100HB	G	G	G	G	G	P
	Brass	<200HB	G	G	G	G	G	P
	Cast Iron	<300HB	G	R	R	G	G	G
	Sheet Metal						R	
	Synthetics	Plastics	G	P	P	G	G	P
	Rail Track					P		R
	Tough Alloys	Hardox		P	R			P
		Inox		P	R			P
		Inconel		P	R			P